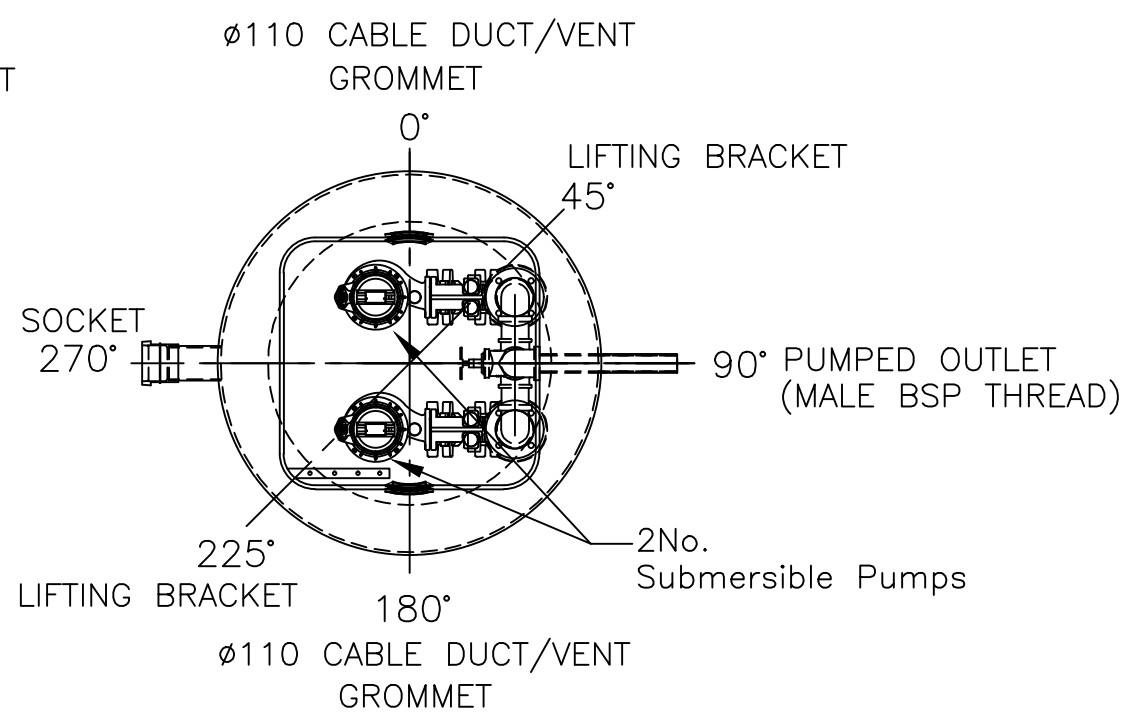


- NOTES.
1. ALL UNITS TO BE SURROUNDED IN CONCRETE (SEE GUIDE UTG 9502)
  2. 4 x FLOAT SWITCHES (TYPICAL SETTING SHOWN, TO BE SET DURING COMMISSIONING, SWITCHES TIED AT HIGH LEVEL FOR TRANSPORT)
  3. VARIABLE INLET (EXTERNAL PIPEWORK AND VENT COVER BY OTHERS)
  4. 2 x LIFTING CHAINS (HUNG FROM TOP GUIDE RAIL BRACKET)
  5. TERMINATING IN MALE THREADED OUTLET  
 $\phi$ 1.2 TANK (2" OR 2.5" DEPENDING ON PUMP SELECTION)
- STANDARD LOOSE ITEMS (SUPPLIED WITH TANK)
- 2 x SUBMERSIBLE PUMPS
  - 1 x CONTROL PANEL
  - 1 x PEDESTRIAN MANHOLE COVER AND FRAME (D400 OPTION AVAILABLE)
- OTHER OPTIONAL ITEMS ARE AVAILABLE



PLAN VIEW SHOWING  
 TRUE PIPEWORK ORIENTATIONS  
 SITE SPECIFIC LAYOUTS/ORIENTATION  
 AVAILABLE AT AN ADDITIONAL COST

-	-	-	-	-	-															
A	04.03.14	MH	-	-	ISSUED FOR INFORMATION															
REV.	DATE	BY	CHKD.	APPD.	DESCRIPTION															
<p>GENERAL TOLERANCES (unless noted otherwise)</p> <table border="1"> <tr> <td>GRP FABRICATED</td> <td>LINEAR</td> <td><math>\pm 5\text{mm}</math></td> <td>ANGLE</td> <td><math>\pm 0.5^\circ</math></td> </tr> <tr> <td>MACHINED</td> <td></td> <td><math>\pm 2\text{mm}</math></td> <td></td> <td><math>\pm 0.2^\circ</math></td> </tr> <tr> <td></td> <td></td> <td><math>\pm 0.5\text{mm}</math></td> <td></td> <td><math>\pm 0.1^\circ</math></td> </tr> </table> <p>IMPORTANT INVERT LEVEL NOTE (RIBBED TANKS ONLY!):          The inlet and outlet Invert Level(IL) shown on this drawing is to internals of the shell unless otherwise stated.          For Invert level to the outside of the shell ribs, see the conversion below:  <math>\phi 1.5\text{m}, 1.8\text{m}, 2.5\text{m}</math> IL+50mm ('X')  <math>\phi 3.0\text{m}, 4.0\text{m}</math> IL+75mm ('X')</p> <p>TANKS SUPPLIED WITH LOOSE SHAFTS DO NOT COME SUPPLIED WITH A FIXING KIT.          THIS IS THE RESPONSIBILITY OF THE SITE CONTRACTOR.</p>						GRP FABRICATED	LINEAR	$\pm 5\text{mm}$	ANGLE	$\pm 0.5^\circ$	MACHINED		$\pm 2\text{mm}$		$\pm 0.2^\circ$			$\pm 0.5\text{mm}$		$\pm 0.1^\circ$
GRP FABRICATED	LINEAR	$\pm 5\text{mm}$	ANGLE	$\pm 0.5^\circ$																
MACHINED		$\pm 2\text{mm}$		$\pm 0.2^\circ$																
		$\pm 0.5\text{mm}$		$\pm 0.1^\circ$																
<p>DO NOT SCALE          IF IN DOUBT ASK          ALL DIMENSIONS IN MM</p>		<p>THIS DRAWING IS THE PROPERTY OF          CONDER SOLUTIONS Ltd. AND IS NOT TO BE          COPIED IN PART OR WHOLE WITHOUT WRITTEN PERMISSION</p>																		

<p>A PREMIER TECH AND EPS JOINT COMPANY</p>					
<p>TITLE: G.A. FOR 1.2dia STANDARD PUMP CHAMBER (SALES)</p>					
<p>DRAWN BY MH</p>	<p>CHKD. -</p>	<p>APPD. -</p>	<p>SCALE NTS</p>	<p>DRAWING No. 1.2 Dia</p>	<p>PAGES 1</p>
<p>DATE 04.03.14</p>	<p>DATE -</p>	<p>DATE -</p>			